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²**Self-Tuning Yaw Control Strategy of an Horizontal Axis** ³**Wind Turbine based on Machine Learning**

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10 **Abstract** The design procedure of a Machine Learning (ML) based yaw control strategy for an Hori-11 zontal Axis Wind Turbine (HAWT) is presented in the following chapter. The proposed yaw control strat-12 egy is based on the interaction of three different Artificial Intelligence (AI) techniques to design a ML 13 system: Reinforcement Learning (RL), Artificial Neural Networks (ANN) and metaheuristic optimization 14 algorithms. The objective of the designed control strategy is to achieve, after a training stage, a fully auton-15 omous performance of the wind turbine yaw control system for different input wind scenarios while opti-16 mizing the electrical power generated by the wind turbine and the mechanical loads due to the yaw rotation. 17 The RL algorithm is known to be able to learn from experience. The training process could be carried out 18 online with real-time data of the operation of the wind turbine or offline, with simulation data. The use of 19 an ANN to store the data of the matrix *Q(s,a)* related to the RL algorithm eliminates the large scale data 20 management and simplifies the operation of the proposed control system. Finally, the implementation of a 21 metaheuristic optimization algorithm, in this case a Particle Swarm Optimization (PSO) algorithm, allows 22 calculation of the optimal yaw control action that responds to the compromise between the generated power 23 increment and the mechanical loads increase due to the yaw actuation.

25 **Keywords** Wind Turbine Control; Yaw Control; Reinforcement Learning; Artificial Neural Network; 26 Optimization; Pareto Front.

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78 **III-16.1. Introduction**

79 The gradual depletion of the fossil fuels and the atmospheric pollution originated by their combustion 80 have brought an important growth of the renewable energy generation systems. Plus, as a result of the yearly 81 increasing electrical power consumption, the research work with the objective of enhancing the efficiency 82 of renewable energy systems and maximize their power production has been placed on the focus of many 83 research institutes and universities [1].

84 The most important renewable energy generation source nowadays is the wind energy. Many studies 85 showing the positive tendency of the wind energy these days can be found in the literature. For example, 86 according to some studies presented by Rosales-Asensio et al. [2], the sustainable power production with 87 wind origin in Denmark achieved a 40% of the power produced in the country in 2015. This same value 88 was quite smaller in Spain, with a 17% in 2015, but having raised from a 10.4% in 2007. More recent 89 studies elaborated by WindEurope [3], and summarized in Figure III-16.1, show remarkable increments in 90 the wind energy installed power in 2018 especially in four countries: a 29% in Germany, a 16% in the 91 United Kingdom, a 13% in France and a 6% in Sweden. All these data indicate the importance of the wind 92 energy to lead the change of the electrical power generation structures towards a sustainable generation in 93 the coming years.

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97 The power generation increase in wind energy systems is tightly related to the investigation work carried 98 out to reduce the Levelized Cost of Energy (LCOE) of the wind turbines, which encourages capital invest-99 ment in the sector. An optimization exercise to reduce the LCOE of a 10 MW wind turbine is presented in 100 the work of Nyanteh et al. [4]. One main topic of this research work is the development of advanced control 101 strategies to optimize the performance of the wind turbines. In this context, a robust H∞ controller to en-102 hance the operation and reduce the mechanical loads of a wind turbine is presented by Kim et al. [5]. In the 103 work of Merabet et al. [6] a Sliding Mode Control strategy is introduced to the control system of a wind 104 turbine.

105 In this chapter, the design procedure of a yaw control system of an Horizontal Axis Wind Turbine 106 (HAWT) based on Machine Learning (ML) is presented. The designed intelligent control system is based 107 on the interrelation of a Reinforcement Learning (RL) algorithm, detailed in the work of Watkins et al. [7], 108 an Artificial Neural Network (ANN) in form of a MultiLayerPerceptron with BackPropagation (MLP-BP), 109 presented by Erdogmus et al. [8], and a Particle Swarm Optimization (PSO) metaheuristic algorithm, intro-110 duced in the work of Ho et al. [9].

111 The objective of the ML based control strategy developed in this chapter is to achieve a fully autonomous 112 performance of the yaw system of the wind turbine based on its own experience, which could be acquired 113 via an offline training, i.e., when the wind turbine is paused, or an online training, i.e., during operation of 114 the wind turbine. An offline training process is proposed in this chapter. However, a continuous online 115 training process with real data acquired during operation of the wind turbine to continuously learn from 116 experience could be implemented as well. The MLP-BP is used to store the data of the matrices *Q(s,a)* 117 related to the RL algorithm and manage them as continuous functions, *Q(s(t),a(t))*. This process avoids 118 quantification and large data management problems. The combination of an RL strategy and an ANN is 119 widely known as Deep Reinforcement Learning [10,11]. An example of the RL and ANN based yaw control 120 strategy to autonomously maximize the power generated by a wind turbine is presented in the work of 121 Saenz-Aguirre et al. [12]. Finally, with the introduction of additional features based on the multivariable 122 PSO optimization algorithm, an increment of the power generated by the wind turbine with a considerable 123 reduction of the mechanical loads due to the yaw rotation is expected to be achieved.

124 This chapter is structured as follows: the objectives and applications of the proposed yaw control strategy 125 are presented in Section III-16.2. Section III-16.3 details the theoretical basis of the different Artificial 126 Intelligence (AI) techniques used to design the ML system. The design procedure of the yaw control system 127 based on ML is exposed in Section III-16.4. Finally, Section III-16.5 presents the conclusions.

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129 **III-16.2. Objectives and Applications**

130 The main factor that determines the power output of a wind turbine is the wind incident to its rotor. 131 However, the wind is originated as a result of very complex meteorological processes, which, as stated by 132 Bivona et al. [13], are very complex to model, and can, thus, suffer from unpredictable important variations. 133 Some wind gusts can even exceed the safe wind speed operation range of the wind turbine and endanger 134 its correct performance. To avoid this issue, a control system is implemented in the wind turbines.

135 The control system of a wind turbine is formed by different control strategies designed to regulate the 136 rotational speed of the rotor in the whole range of operating points of the wind turbine. A scheme of the 137 different control loops oriented to regulate the rotational speed of the rotor is presented in Figure III-16.2 138 (a). As a result of these control strategies, the power output of the wind turbine is predefined for the whole 139 range of wind speed values in which the turbine operates. The curve that relates the power output of the 140 wind turbine with the wind speed is known as the power curve. The power curve of the NREL 5MW wind 141 turbine, presented in the work of Jonkman et al. [14], is illustrated in Figure III-16.2 (b).

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147 *Figure III-16.2. (a) Scheme of the torque and pitch control strategies of a wind turbine [15] (b) Power curve of* the *NREL 5MW wind turbine*

149 There are two main control loops to regulate the rotational speed of the wind turbine: The torque loop 150 and the pitch loop. Each one of them is active in a different zone of the power curve. The torque loop, 151 explained in detail in the work of Harris et al. [16], is active in the partial power zone of the power curve, 152 plotted in blue color in Figure III-16.2 (b). On the other hand, in the rated power zone, plotted in red color 153 in Figure III-16.2 (b), the objective is to reduce the power received by the wind turbine from the wind by 154 means of the pitch control, explained in the work of Harris et al. [16].

155 The main control objective in the partial power zone is to maximize the power the wind turbine extracts 156 from the wind, which can be expressed as in Eq. (III-16.1).

$$
P_{opt} = \frac{1}{2} \cdot \rho \cdot C_P \cdot A \cdot v^3 \quad [W] \tag{III-16.1}
$$

157 where ρ [kg/m³] is density of the air, C_P [-] is the power coefficient, A [m²] is the area covered by the 158 rotor and ν is the wind speed.

159 However, in order to express the real power the wind turbine extracts from the wind, the misalignment 160 between the incident wind and the rotor must be considered, commonly known as the yaw angle. The ex-161 pression is shown in Eq. (III-16.2).

$$
P = P_{opt} \cdot \cos^3(\theta_{yaw}) \quad [W] \tag{III-16.2}
$$

162 where θ_{yaw} is the yaw angle.

163 As it can be observed in Eq. (III-16.2), a correct alignment of the wind turbine with the direction of the 164 incident wind can make the power generated by the wind turbine increase considerably. The control system 165 that allows a correct alignment of the wind turbine with respect to the incident wind is the yaw control. A 166 detailed explanation about the yaw control system of a 5 kW wind turbine is introduced in the work of 167 Yücel et al. [17]. Hence, an adequate design of the yaw control strategy of the wind turbine can be translated 168 into a considerable increment of the power generated by the system.

169 On the other hand, as a result of the high inertia values of the mechanical components that participate in 170 the yaw rotation, remarkable mechanical loads arise in different elements of the wind turbine. The physical 171 effect that explains these loads is known as the gyroscopic effect. An study of possible control strategies 172 aimed to attenuate the high mechanical loads resulting from the gyroscopic effect are presented in [18,19]. 173 Additionally, an analysis of the mechanical loads generated as a consequence of the yaw rotation is pre-174 sented in the work of Shariatpanah et al. [20].

175 As a result, an adequate design of the yaw control strategy allows not only maximization of the power 176 generated by the wind turbine, but also reduction of the mechanical loads in several elements of the wind 177 turbine, and, thus, to increment its lifetime.

178 The objectives of the proposed yaw control strategy are:

- 179 Achieve a fully autonomous and self-tuning yaw control strategy to be implemented in the wind 180 turbine.
- 181 Design a control strategy based on ML that can continuously learns from its own experience.
- 182 Selection of the optimal yaw control action (maximal power and minimal loads possible) for every 183 possible scenario of the wind turbine operation.
- 184 The main applications of the designed yaw control strategy are:

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- 185 Increment of the power produced by the wind turbine, with the consequent enhancement of its effi-186 ciency, and the reduction of the LCOE.
- 187 Reduction of the mechanical loads originated as a result of the yaw rotation, with the consequent 188 increment of the lifetime of the mechanical components of the wind turbine, and the reduction of 189 the LCOE.

191 **III-16.3. Machine Learning and Artificial Intelligence techniques**

192 The AI is the science that studies the projection of the human intelligence in technological machines. In 193 other words, the AI is the science that analyses the possibility to develop smart behavior patterns in tech-194 nological machines. The AI is considered to exist since the time of ancient Greek civilizations. In fact, there 195 are Greek myths about mechanical systems designed to emulate the human behavior. Later, during 19th 196 and 20th centuries, the development of the first computers is considered as an attempt to emulate the work-197 ing principle of the human brain in terms of calculations and memory. Nowadays, with the technological 198 advances in the field of the informatics and the existence of very large amounts of data to be processed, the 199 AI is on the focus of the research work.

200 The field of the AI is composed by numerous different techniques, which, in general, have been devel-201 oped to emulate the human intelligence or decision making capability, as it is explained in the work of 202 Wang et al. [21]. The most important AI techniques are the RL, ANNs, Fuzzy Logic, bio-inspired or me-203 taheuristic optimization algorithms and Bayesian Networks. Each AI techniques serves to a determined 204 goal and could be used individually or in interrelation with other AI techniques.

205 Bayesian Networks [22,23] are probability based networks that allow selection of the best action when 206 a priori probabilities are known. Metaheuristic optimization algorithms [24,25] allow selection of the opti-207 mal action when the process is defined in a cost function. Bayesian Networks and optimization algorithms 208 emulate the capability of the human brain to make decisions.

209 One of the most important features that offers the AI is the capability of the systems to learn automati-210 cally. This feature of self-learning is commonly known as ML, as it is explained in detail in the work of 211 Fadlullah et al. [26]. The ML has undergone an important boom after the development of the ANNs, which 212 are able to continuously learn from very large amounts of data. RL is another type of ML, in which the 213 systems learns to make the best decisions in a given environment by using its own experience.

214 With the technological boom and the increasing processing capability of the processors a new learning 215 method known as Deep Learning [26] has been born, in which new and amplified configurations of ANNs 216 are used for the ML process. In the same way, the Deep Reinforcement Learning [26] method has also been 230 the Subsection III-16.3.3.

- 217 created, which combines the use of the RL algorithm and ANNs to store the matrix *Q(s,a)* related to the RL 218 algorithm. 219 The AI has numerous applications nowadays. Optimization algorithms are widely used in the business 220 and public sectors due to their good results to reduce costs and increase gain margins [27]. Big companies 221 like Amazon use predictions based on online searches and ML to carry out market studies and maximize 222 their profits. The application SIRI of Apple brand mobile phones is a digital personal assistant that uses 223 ML techniques to continuously self-learn. RL techniques are used in different fields such as the continuous 224 learning of manufacturing robots, in Fanuc for instance, or to predict optimal trading strategies in the fi-225 nancial sector. 226 The self-tuning ML based yaw control strategy presented in this chapter makes use of three different AI 227 techniques: RL, ANN and metaheuristic optimization algorithms. This section is structured as follows: the 228 theoretical background of the RL is explained in Subsection III-16.3.1. Subsection III-16.3.2 analyses the
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231 **III-16.3.1. Reinforcement Learning**

232 RL [10,28-30] is an AI technique, corresponding to a type of ML, in which a determined system learns 233 from the experience of its own interaction with the environment in which it is placed. As it is stated in the 234 work of Sutton et al. [28], the training process of a RL algorithm is achieved by trial and error with the 235 objective of maximizing a reward function defined numerically and by mapping of situations to actions.

229 theory behind the ANNs. And, finally, the theoretical basis of the optimization algorithms is introduced in

236 A pipeline with the basic operating principle of a RL algorithm is presented in Figure III-16.3. A defined 237 agent which is in a determined environment receives information of its state ($s \in S$) and decides to take the 238 action ($a \in A$). As a result of this action, the agent receives information of its new state and the immediate 239 reward of the action ($r \in R$). The objective of the RL algorithm is to find a map of states to actions, known 240 as policy, to maximize the long-term reward in different situations. In other words, the RL controller selects 241 the future actions with regard to the experiences of a whole range of actions in predefined states. The ex-242 periences are obtained by trial and error by interaction with a dynamic environment, as exposed in the work 243 of Kaelbling et al. [31].

245

244

246 *Figure III-16.3. Basic pipeline of a RL algorithm [12]*

- 247 The main elements of a RL algorithm are:
- 248 State ($s \in S$): Defines the state of an agent that is placed in a determined environment.
- 249 \cdot Action ($a \in A$): Defines the action taken by an agent that is in a defined state ($s \in S$) in a determined 250 environment.
- 251 Reward ($r \in R$): Defines the immediate reward received by an agent that takes a certain action ($a \in$ 252 *A*) in a given state $(s \in S)$.
- 253 Policy (π): It is a mapping of the actions ($a \in A$) to the states ($s \in S$). Thus, it defines the behavior 254 of the agent.
- 255 Long-term reward (R_t) : Indicates the long term reward received by the agent if a certain action ($a \in$ 256 \Box 256 \Box in a given state ($s \in S$) is taken. The long-term reward is the value to be maximized.
- 257 The long-term reward R_t of a RL algorithm can be numerically calculated in different ways. The most 258 widely-used expression is based on the addition of the immediate rewards ($r \in R$) received by the agent 259 during a determined period of time and using a discount factor γ , as it is shown in Eq. (III-16.3).

III.16 Self-Tuning Yaw Control Strategy of an Horizontal Axis Wind Turbine based on Machine Learning 7

$$
R_t = \sum_{k=t}^{t+T} \gamma_k \cdot r_{t+k+1}
$$
 (III-16.3)

260 where the discount factor γ is set to $0 < \gamma < 1$.

261 From now on, in order to refer to the function that indicates the long-term reward R_t expected by the 262 agent a new expression is shown in Eq. (III-16.4).

$$
E\left(\sum_{k=t}^{t+T} \gamma_k \cdot r_{t+k+1}\right) \tag{III-16.4}
$$

263 One important aspect related to the RL algorithms is that the environment in which the agent is placed 264 is defined as a Markov Decision Process (MDP). This means that the environment transitions are independ-265 ent on past states and exclusively depend on the current state ($s \in S$) and the action taken ($a \in A$). There-266 fore, the expressions of the state and reward transitions are presented in Eq (III-16.5) and Eq. (III-16.6), 267 respectively.

$$
p_{ss'}^a = p \{s_{t+1} = s' \mid s_t = s, a_t = a\}
$$
 (III-16.5)

$$
R_{ss'}^a = E \{ r_{t+1} | s_t = s, a_t = a, s_{t+1} = s' \}
$$
 (III-16.6)

268 The policy π followed by the agent defines the mapping of actions to states and, thus, dictates the criteria 269 to take determined actions. Hence, the policy π defines the probability to select each action ($\alpha \in A$) in each 270 determined state ($s \in S$). As a result, the expected long-term reward with respect to the current state ($s \in S$). 271 S) and the policy π followed, known as $V^{\pi}(s)$, and the expected long-term reward with respect to the 272 current state ($s \in S$), the current action ($a \in A$) and the policy π followed, known as $Q^{\pi}(s, a)$, can be 273 numerically calculated as shown in Eq. (III-16.7) and Eq. (III-16.8), respectively.

$$
V^{\pi}(s) = E_{\pi} \{R_t | s_t = s\} = E_{\pi} \left\{ \sum_{k=t}^{t+T} \gamma_k \cdot r_{t+k+1} | s_t = s \right\}
$$
 (III-16.7)

$$
Q^{\pi}(s, a) = E_{\pi} \{R_t | s_t = s, a_t = a\} = E_{\pi} \left\{ \sum_{k=t}^{t+T} \gamma_k \cdot r_{t+k+1} | s_t = s, a_t = a \right\} \qquad (III-16.8)
$$

274 The optimal values of both
$$
V^{\pi}(s)
$$
 and $Q^{\pi}(s, a)$ can be expressed as in Eq. (III-16.9) and Eq. (III-16.10)

$$
V(s) = \max(V^{\pi}(s))
$$
 (III-16.9)

$$
Q(s, a) = \max(Q^{\pi}(s, a))
$$
 (III-16.10)

275 The objective of the RL algorithm is to find the optimal mapping of actions to states so that the value of 276 the $Q(s, a)$ expressed in Eq. (III-16.10) is maximized for each par of state ($s \in S$) and action ($a \in A$). To 277 that end, there are 3 different methods to solve a MDP process: Dynamic Programming (DP), Monte Carlo 278 (MC) method and Temporal Differences (TD). In the following lines an explanation on each one of them 279 is introduced.

280 - Dynamic Programming

281 The DP method, explained in detail in the works of Bertsk et al. [32-34], is based on the knowledge of 282 a model of the environment in which the agent is placed. That means that the state transitions p_{ss}^a , see Eq. 283 (III-16.5), and the reward transitions R_{ss}^a , see Eq. (III-16.6), can be calculated analytically. As a result, the 284 value of $V^{\pi}(s)$ and $Q^{\pi}(s, a)$ can also be represented analytically using Bellman equations, as shown in Eq. 285 (III-16.11) and Eq. (III-16.12).

$$
V^{\pi}(s) = E_{\pi} \{r_{t+1} + \gamma \cdot V^{\pi}(s_{t+1}) | s_t = s\}
$$

=
$$
\sum_{a} \pi(s, a) \sum_{s_{t+1}} p_{ss'}^a \cdot [R_{ss'}^a + \gamma \cdot V^{\pi}(s_{t+1})]
$$
 (III-16.11)

$$
Q^{\pi}(s, a) = E_{\pi} \{r_{t+1} + \gamma \cdot Q^{\pi}(s_{t+1}, a_{t+1}) | s_t = s, a_t = a \}
$$

=
$$
\sum_{a} \pi(s, a) \sum_{s_{t+1}} p_{ss'}^{a} \cdot [R_{ss'}^{a} + \gamma \cdot Q^{\pi}(s_{t+1}, a_{t+1})]
$$
 (III-16.12)

286 The numerically calculated values of $V^{\pi}(s)$ and $Q^{\pi}(s, a)$ are used to perform an iterative algorithm in 287 which every action ($a \in A$) of every possible state ($s \in S$) is considered and the policies π that maximize 288 the value of *Q(s,a)* are to be found.

289 One of the biggest drawbacks of this method is the computational cost, since for the calculation of each 290 policy π calculations related to a great number of states and actions have to be performed. A pseudocode 291 of the DP algorithm is presented in Algorithm III-16.1.

Dynamic Programming algorithm % Initialize Q(s,a) randomly $Q(s,a) = Q(s,a)$ ini **% Start the DP algorithm** while $(\Delta > \beta)$ do **% Initialize the minimum Q(s,a) improvement** $\Lambda = 0$ **% Define the actual state and select an action** $s \leftarrow (s \in S)$ $a \leftarrow (a \in A)$ **% Calculate Q(s,a)** $Q(s,a) \leftarrow Eq. (III-16.12)$ **% Calculate the Q(s,a) improvement** $\Delta = abs(Q_{ant}(s,a) - Q(s,a))$ Q ant $(s,a) = Q(s,a)$ end 293 *Algorithm III-16.1. Pseudocode of a DP based RL algorithm*

294 - Monte Carlo method

295 The MC method [35,36] is based on the assumption that a model of the environment is unknown, and 296 thus, its performance depends on the experimental data. Since the model is unknown, the values of the state 297 transitions p_{ss}^a , see Eq. (III-16.5), and the reward transitions R_{ss}^a , see Eq. (III-16.6), and as a result, the 298 values of $V^{\pi}(s)$ and $Q^{\pi}(s, a)$ cannot be analytically computed, so they are calculated as an average of the 299 experimentally obtained reward values.

300 The objective is to try to calculate the value of $Q^{\pi}(s, a)$ for all the state-action pairs and find the policies 301 π that maximize the value of $Q(s,a)$. To that end, usually stochastic policies that have probabilities greater 302 than 0 to consider each state ($s \in S$) and action ($a \in A$) are implemented.

- 303 Different MC based algorithms can be implemented:
-
- 304 o Off-policy algorithms: The calculated policies are simultaneously used for the control 305 strategy implemented in the system.
- 306 o On-policy algorithms: The policies calculated by the ongoing MC algorithm and the pol-307 icies used by the control strategy implemented in the system are separated.

308 A pseudocode of the DP algorithm is presented in **¡Error! No se encuentra el origen de la referencia.**.

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- 310 311
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- 314
- 315
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317 *Algorithm III-16.2. Pseudocode of a MC method based RL algorithm*

318 - Temporal Differences

319 The TD method is a combination of DP and MC methods having the advantages associated to each one 320 of them. It is based on analytical calculation, like the DP method, but, like the MC method, it does not 321 depend on a model of the environment. In this method, the calculations to continuously learn are performed 322 between successive predictions instead of between predictions and the final value. Hence, the convergence 323 is faster and the computational cost is remarkably reduced. The two principal TD based algorithms are Q-324 Learning, explained in detail in the works of Watkins et al. [7,37], and SARSA, introduced in the work of 325 Adam et al. [38].

326 The principal difference between both methods is the calculation of the values of *Q(s,a)*. In the Q-Learn-327 ing algorithm the state and actions are quantified and a matrix is obtained as a result of mapping a *Q(s,a)* 328 value to each state-action par. However, in SARSA, the function $Q(s,a)$ is considered as an exponential 329 moving average continuous function.

330 The calculation of the *Q(s,a)* in SARSA algorithm can be expressed as shown in Eq. (III-16.13).

$$
Q(s_t, a_t) = Q(s_t, a_t) + \alpha \cdot [r + \gamma \cdot Q(s_{t+1}, a_{t+1}) - Q(s_t, a_t)] \qquad (III-16.13)
$$

331 The calculation of the *Q(s,a)* in Q-Learning algorithm can be expressed as shown in Eq. (III-16.14).

$$
Q(s_t, a_t) = Q(s_t, a_t) + \alpha \cdot [r + \gamma \cdot max_a Q(s_{t+1}, a_{t+1}) - Q(s_t, a_t)] \qquad (III-16.14)
$$

332 A simplified pseudocode of the SARSA and Q-Learning algorithms is presented in **¡Error! No se en-**333 **cuentra el origen de la referencia.**.

SARSA algorithm	Q-Learning algorithm
% Initialize Q(s,a) randomly	$%$ Initialize Q(s,a) randomly
$Q(s,a) = Q(s,a)$ _ini	$Q(s,a) = Q(s,a)$ ini
% Start the SARSA algorithm	% Start the Q-Learning algorithm
while ($s \in$ Episode) do	while ($s \in$ Episode) do
% Define the actual state and select an action	% Define the actual state and select an action
$s \leftarrow (s \in S)$	$s \leftarrow (s \in S)$
$a \leftarrow (a \in A)$	$a \leftarrow (a \in A)$
$\%$ Observe r and s_{t+1}	$\%$ Observe r and S_{t+1}
$\%$ Define the next action	$\%$ Define the next action
$a_{t+1} \leftarrow (a \in A)$	$a_{t+1} \leftarrow (a \in A)$
% Calculate Q	% Calculate Q
$Q(s, a) \leftarrow Eq. (III-16.13)$	$Q(s,a) \leftarrow Eq. (III-16.14)$
$S = S_{t+1}$	$S = S_{t+1}$
% Evaluate the policy π	% Evaluate the policy π
end	end
335 (a)	(b)

352

353

336 *Algorithm III-16.3. (a) Pseudocode of a SARSA based RL algorithm (b) Pseudocode of a Q-Learning based RL* 337 *algorithm*

338 **III-16.3.2. Artificial Neural Networks**

339 ANNs correspond to a branch of the AI intended to mimic the performance of a biological brain. Bio-340 logical brains are composed by millions of neurons distributed in layers and widely interconnected between 341 them. Through these interactions between neurons the information flow from one neuron to another occurs. 342 Furthermore, the information flow happens always in one direction, which can be either forwards or back-343 wards. ANNs [39-41], which try to emulate this behavior, are digital systems with a variable number of 344 neurons distributed in a structure similar to that of biological networks and with a similar functionality. 345 According to the work of Yang [42], the first standard artificial neuron design was introduced by W. 346 McCulloch and W. Pitts in 1943 and, after that, they have undergone an important development. Nowadays 347 they are very precious especially for their good performance in parallel processing, distributed memory 348 alongside the number of neurons and the adaptability to the environment and the generalization capability. 349 ANNs are a compound of a variable number of neurons distributed in different ways and with a different 350 type of interconnections. An individual neuron, shown in Figure III-16.4, is the smallest element of an ANN 351 and presents the following structure:

354 *Figure III-16.4. Neuron of an ANN*

355 The main elements of an artificial neuron are:

356 - Inputs (x_i) : Define the inputs to the neuron.

- 357 Input weights (w_i) : Define the weights of each input to the neuron.
- 358 Propagation rule (h_i) : It defines the combination of the different inputs of the neuron before the 359 activation function. The most common propagation rule is the linear combination of the product of 360 each input and its weight. Moreover, usually another parameter commonly expressed as θ is added. 361 Therefore, the propagation rule can be mathematically expressed as shown in Eq. (III-16.15).

$$
h(x_1, ..., x_j, w_1, ..., w_j) = \sum_{j=1}^{n} w_j \cdot x_j - \theta
$$
 (III-16.15)

- 362 Activation function (f_i) : The activation function defines the activation state of the neuron. Addi-363 tionally, it represents the output of the neuron.
- 364 If it is an on/off neuron, the activation function of the neuron can be expressed as in Eq. (III-16.16). 365 The output of this neuron is discrete, and corresponds to the original one introduced by W. McCul-366 loch and W. Pitts in 1943.

$$
y = \begin{cases} 1 & \text{if } \sum_{j=1}^{n} w_j \cdot x_j \ge \theta \\ 0 & \text{if } \sum_{j=1}^{n} w_j \cdot x_j < \theta \end{cases}
$$
 (III-16.16)

367 However, when a continuous output of the neuron is desired, usually a sigmoid function [43] is used 368 as the activation function, as shown in Eq. (III-16.17).

$$
f(x) = \frac{1}{1 + e^{-\beta \cdot x}}
$$
 (III-16.17)

369 where the value associated to the exponential factor is $\beta > 0$. 370 ANNs are formed by compound of a variable number of neurons in different structures and interconnec-371 tion patterns. The neurons are divided in layers. As it is shown in Figure III-16.5, usually in a standard 372 ANN there are 3 different neuron layers: The input layer (contains the input neurons, which are in number 373 the same as the inputs of the ANN), the hidden layer (contains the processing neurons) and the output layer 374 (contains the output neurons, which are in number the same as the outputs of the ANN). The number of 375 hidden layers and the number of neurons in each hidden layer is adaptable and can be modified by the 376 designer of the ANN.

377 There are different types of ANNs. The classification can be done according to different factors: 378 According to the number of layers:

- 379 Sinple layer: ANNs with only one neuron layer.
- 380 MultiLayer: ANNs with the neurons distributed in more than one layer.
- 381 According to the information flow:
- 382 Feedforward: The information flow occurs exclusively in the direction from the input layer to the 383 output layer. One example of this architecture is the MultiLayer Perceptron.
- 384 Feedback or recurrent: There is information flow in both directions, i.e., from the input layer to the 385 output layer and from the output layer to the input layer direction. One example of this architecture 386 is the NonLinear Autoregressive Neural Network.

387

388 *Figure III-16.5. Layer based structure of an ANN [44]*

389 The training algorithms of the ANNs are the responsible for making the ANN learn from its input values. 390 There are two main ANN training method groups: The supervised learning and the unsupervised learning. 391 As it is exposed in the work of Chen et al. [39], the supervised learning adjusts the values of the weights 392 related to the interconnection between neurons with the objective of minimizing the error existent between 393 the output of the ANN and the reference output. That means that a reference output for the ANN should be 394 known in the case of a supervised learning. The most important application of the supervised learning is 395 for regressions or modelling of systems. One of the most used examples of supervised learning is the Back-396 Propagation algorithm.

397 The unsupervised learning do not need an output reference and the ANN is trained with numerous input 398 patterns to explore the relation between them and categorize them. The most important application of the 399 unsupervised learning is the clustering of data. A combination of supervised and unsupervised learning 400 methods in an hybrid learning strategy is also possible.

401 **III-16.3.3. Optimization Algorithms**

402 Optimization algorithms are techniques designed and aimed to find the maximum/minimum or optimal 403 solution of a determined function or problem. First optimization algorithms were introduced in the $20th$ 404 century. Nowadays, optimization algorithms are applied to a grand variety of applications. As it is explained 405 in the work of Yang et al. [42], one of the biggest application fields of the optimizations algorithms is the 406 industrial engineering world, where the reduction of costs, the increment of the efficiency and the optimi-407 zation of the industrial processes have become of capital importance.

408 Among the advantages of the optimization algorithms is the existence of processors with high capacity 409 that allow the execution of the optimization algorithms at a considerable speed. The main drawback of the 410 optimization algorithms is the necessity to have reliable models of the process that is to be optimized.

- 411 There are several types of optimization algorithms. In the work of Yang et al. [42], a classification of 412 the optimization algorithms is proposed:
- 413 According to the existence of derivatives in the algorithm:
- 414 Gradient based: They have derivatives in their optimization code. For instance, Gauss-Newton 415 methods belong to this group.
- 416 Gradient-free: They do not have derivatives in their optimization code. For example, the Nelder-417 Mead downhill simplex method belongs to this group.
- 418 According to the existence of randomness in the algorithm:
- 419 Deterministic: There is no randomness in the optimization code. The result is always the same if the 420 initial point is the same. An example of a deterministic optimization algorithm is the Hill climbing 421 algorithm without random start.
- 422 Stochastic: There is randomness in the optimization code. Hence, the result is not always the same 423 even if the initial point is the same. An example of a stochastic optimization algorithm is the Genetic 424 Algorithm (GA).
- 425 According to the mobility:
- 426 Local: They typically converge to local optima because they do not have the ability to escape from 427 them as a result of the lack of randomness in the optimization code. They are usually deterministic 428 algorithms.
- 429 Global: They always try to find the global optima. They have the ability to escape local optima as a 430 result of the randomness in the optimization code. They are usually stochastic algorithms.
- 431 An important group inside the optimization algorithms is the bio-inspired or metaheuristics algorithms, 432 which are inspired in natural processes to solve optimization problems. The metaheuristic algorithms [45- 433 47] have been widely studied in the literature. There are many metaheuristic algorithms: Ant algorithm 434 [48], bee algorithm [49], simulated annealing [50], GA, PSO, Differential Evolution (DE), etc.
- 435 The most widely used metaheuristic optimization algorithms are introduced in the following lines.
- 436
- 437 Genetic Algorithms

438 The GAs [51,52] are metaheuristic optimization algorithms inspired in the evolution of biological indi-439 viduals proposed by Charles Darwin. The GAs were first developed by Holland [53] during the decades of 440 the 1960s and the 1970s.

441 As it is explained in detail in the work of Wang et al. [45], a GA is formed by a population of chromo-442 somes or individuals, each one of them representing a solution to the optimization problem. Additionally, 443 a fitness/cost function that evaluates each one of the individuals and provide them with a fitness value is 444 necessary. The fitness function evaluates the specification fulfillment corresponding to each one of the 445 individuals and, thus, the fitness value is an indicator of the chances of survival and reproduction of each 446 one of the individuals. As a result, the individuals with the best fitness value tend to survive and the algo-447 rithm evolves towards the optimal solutions.

448 The execution of a GA could be summarized in the following 5 steps:

449 1) Initialization. Traditionally, the population is formed by a group of randomly generated individual 450 solutions.

451 2) Evaluation. The fitness of each individual in the population is evaluated.

452 3) Selection. Individuals are selected based on the fitness value to breed a new generation.

- 453 4) Evolution. New individuals are created through crossover and mutation operations. The new popula-
- 454 tion is composed of the individuals in the new generation and a few individuals from the previous genera-
- 455 tion.

456 5) Termination. Steps 2 to 4 are repeated until a termination condition has been reached.

458 - Particle Swarm Optimization

459 The PSO [54] algorithms are metaheuristic optimization algorithms inspired in the behavior of a group 460 of particles, referred as swarm, in a search space and evolving towards an optimal solution. As it is ex-461 plained in the work of Wang et al. [46], this algorithm is widely used due to its high robustness, small 462 number of tunable parameters and its easy implementation.

463 As introduced in the work of Khan et al. [46], each particle is a possible solution to the optimization 464 problem, and is associated with a position vector $x_{i,t}$ and a velocity vector $v_{i,t}$. Exactly as in the case of the 465 GAs, in a PSO algorithm there must be a fitness function that evaluates the specification fulfillment of each 466 particle and provides them with a fitness values.

467 The velocity and position update of each particle is calculated with the following expressions presented 468 in Eq. (III-16.18) and Eq. (III-16.19), respectively.

$$
v_{i,t+1} = H \cdot v_{i,t} + \varphi_1 \cdot (x_opt_{i,t} - x_{i,t}) + \varphi_2 \cdot (x_global_opt_{i,t} - x_{i,t})
$$
 (III-16.18)

$$
x_{i,t+1} = x_{i,t} + v_{i,t+1} \cdot \Delta t \tag{III-16.19}
$$

469 where H [kg·m²] is the inertia constant of the system, φ_1 [-] is the exploitation factor, φ_2 [-] is the 470 exploration factor, $x_opt_{i,t}$ [m] is the best solution of the particle and $x_global_opt_{i,t}$ [m] is the best solu-471 tion of the whole swarm.

472 As it can be observed in Eq. (III-16.18), the velocity of each particle is computed with regard to the 473 personal best fitness obtained by that particle and the global best fitness obtained by the whole swarm. By modifying factors φ_1 [-] and φ_2 [-] the exploration and exploitation capability of the algorithm can be configured. Furthermore, the inertia constant H [kg·m²] defines the movement capacity of the particles. configured. Furthermore, the inertia constant H $[kgrm^2]$ defines the movement capacity of the particles.

476 The execution of a PSO could be summarized in the following 5 steps:

477 1) Initialization. The swarm population is randomly formed.

478 2) Evaluation. The fitness of each individual particle is evaluated.

479 3) Modification. The best position of each particle, the best position of the whole swarm and each par-480 ticle's velocity are computed.

- 481 4) Update. Move each particle to the new position.
- 482 5) Termination. Steps 2 to 4 are repeated until a termination condition has been satisfied.
- 483

457

484 - Differential Evolution

485 The DE algorithm is metaheuristic optimization algorithm inspired in the evolutionary principles and 486 intended to solve global optimization problems. The original DE algorithm was first introduced in the work 487 of Storn and Price [55]. The DE algorithm starts with randomly initialized solution vectors, and like the 488 GA algorithm is based on the principles of mutation, crossover and selection. Nevertheless, in contrast to 489 GAs, the DE algorithms operate over each dimension of the solution separately.

490 The mutation is based on the recombination of three randomly chosen vectors, as shown in Eq. (III-491 16.20).

$$
v_{i,t+1} = x_{a,t} + T \cdot (x_{b,t} - x_{c,t})
$$
 (III-16.20)

494 After the mutation a crossover stage based on the crossover probability $C_r \in [0,1]$ is performed and the 495 fitness of the individuals is evaluated. The selection stage is based on the fitness value of each individual, 496 exactly as in the case of the GAs.

497 The execution of a DE algorithm could be summarized in the following 5 steps:

498 1) Initialization. Traditionally, the population is formed by a group of randomly generated individual 499 solutions.

- 500 2) Mutation. The mutation shown in Eq. (III-16.20) is performed.
- 501 3) Crossover. The individual of the new generation are formed based on the crossover probability.
- 502 4) Selection. The individuals are selected based on their fitness value to breed a new generation

504

503 5) Termination. Steps 2 to 4 are repeated until a termination condition has been reached.

505 - Multiobjective optimization. Pareto optimal Front

506 A multiobjective optimization [56-58] problem is that in which more than one objective is to be opti-507 mized. In contrast to single-objective optimization problems, in multiobjective cases there is not only one 508 unique optimal solution, but a set of optimal solutions that respond to the trade-off or compromise necessity 509 between the objectives to be optimized.

510 The concept of optimization of multiobjective problems was generalized in the work of Vilfredo Pareto 511 [59] in 1896. In these type of problems a solution is dominated if there is any other solution that has a better 512 (higher or lower depending on the context of the optimization problem) fitness value for all the objectives 513 to be optimized. If there is no such a solution, i.e., if the improvement of one objective causes the degrading

514 of any other objective, then the solution is known as non-dominated. The set of non-dominated solutions is

515 known as the Pareto optimal Front (PoF). A PoF of a double-objective optimization problem is illustrated

516 in Figure III-16.6.

517

518 *Figure III-16.6. PoF of a double-objective optimization problem [57]*

519 As it can be observed in Figure III-16.6, all the points forming the continuous line marked as the PoF 520 respond to the same principle of compromise necessity between the objectives. If the value of one of the 521 objectives is improved, the other one degrades. An algorithm to find the PoF of a multiobjective problem 522 could be implemented in any of the previously presented metaheuristic optimization algorithms. 523

524 **III-16.4. Machine Learning based wind turbine yaw control**

525 An adequate alignment of the wind turbine rotor with respect to the incoming wind by means of the yaw 526 system of the wind turbine enables increment of the power generation. Nevertheless, as it was exposed in 527 Section III-16.2 of this chapter, the enhancement of the generated power is achieved at cost of an increase 528 of the mechanical loads in different elements of the wind turbine, especially the yaw bearings. Hence, an 529 adequate design and tuning of the yaw control system is of great importance to both optimize the power 530 generation of the wind turbine and ensure its safe operation. The absence of an adequate control strategy 531 could result in an excessively aggressive yaw activity, which could endanger the safety of the mechanical 532 components of the wind turbine and reduce their lifetime.

533 Usually, classical control structures based on PIDs have been used for the design of the yaw control 534 strategy of the wind turbine [20,60]. However, these classical control structures show some drawbacks in 535 form of "wind up" of the integral action and posterior big oscillations, which can result in an undesired 536 increment of the mechanical loads. As a result, some advanced control strategies for the yaw angle control 537 of a wind turbine are proposed in the literature. In this context, Song et al. [61] present a control strategy 538 based on a Model Predictive Control and Bharani et al. [62] introduce a Fuzzy Logic based control strategy 539 for this purpose. In the work of Saenz-Aguirre et al. [12], an ANN based RL control strategy is proposed 540 for the yaw control of a wind turbine.

541 In this chapter, with the objective of achieving an improved performance of the yaw control system of a 542 wind turbine, a ML based wind turbine yaw control system is exposed. A block diagram of the proposed 543 ML based yaw control strategy is presented in Figure III-16.7. 544

545

546 *Figure III-16.7. Pipeline of the proposed ML based yaw control*

- 547 The proposed yaw control system is based on the following AI techniques:
- 548 A RL algorithm that learns from its own experience and enables the wind turbine to select the opti-549 mal decision in each scenario of its operation.
- 550 An ANN to store the data of the matrix $Q(s, a)$ of the RL algorithm.
- 551 A PSO and PoF based optimization algorithm to select the set of optimal actions that respond to the 552 compromise necessity between the power increment and the mechanical loads associated to the yaw 553 rotation.

554 This section is structured as follows: the design procedure of the RL algorithm applied to the ML based 555 yaw control is explained in Subsection III-16.4.1. Subsection III-16.4.2 presents the structure and design 556 process of the MLP-BP neural network. The design of the PSO and PoF based algorithm is explained in 557 Subsection III-16.4.3. Finally, the Decision Making (DM) algorithm is exposed in Subsection III-16.4.4.

558 **III-16.4.1. Yaw Control RL**

559 The RL algorithm developed for the yaw control of a HAWT presents multiple state, action and imme-560 diate reward variables. The objective of the multivariable structure is an improved characterization of the 561 system in the most accurate way possible. To that end, 2 state variables, 2 action variables and 2 immediate 562 reward variables are considered in the proposed RL algorithm.

563 The states *s* are:

564 - StateYawA [deg]: This state defines the orientation difference between the wind incident to the 565 rotor and the nacelle of the wind turbine. As it can be observed in Eq. (III-16.2), the power output 566 of the wind turbine is affected by this misalignment angle. The expression to calculate the value of 567 this state is shown in Eq. (III-16.21).

$$
\theta_{yaw} = \theta_{wind} - \theta_{nacelle} \tag{III-16.21}
$$

- 568 StateWindS [m/s]: This state defines the wind speed value incident to the rotor. As it has been shwon 569 stated in Figure III-16.2 (b), the power output of the wind turbine is not directly proportional to the 570 wind speed value, but it depends on the operation zone of the wind turbine, which depends on the 571 wind speed value. As a result, it is important to know the wind speed value because it will help 572 characterize the possible power gain achievable with the yaw rotation of the wind turbine.
- 573 The actions *a* are:
- 574 ActionYawK [deg/s]: This action defines the proportional gain associated to the yaw rotational 575 speed controller. The expression to calculate the yaw rotational speed is shown in Eq. (III-16.22).

$$
\Omega_{yaw} = ActionYawK \cdot \theta_{yaw} \qquad (III-16.22)
$$

576 As it can be seen in Eq. Eq. (III-16.22), the higher the value of the action ActionYawK [deg/s] is, 577 the higher the yaw rotational speed will be.

578 - Action Yaw [deg]: This action defines the limit associated to the yaw rotation. In some cases, due to 579 mechanical actuator problem or safety issues, the yaw rotation of the nacelle is limited to a certain 580 value. The expression to note the rotation range allowed by this action is shown in Eq. (III-16.23).

$$
\Delta \theta_{\text{yaw}} \in [-ActionYaw, ActionYaw]
$$
 (III-16.23)

581 The immediate rewards *r* are:

582 - RewardP [%]: This immediate reward defines the power gain achieved by the wind turbine when a 583 certain yaw action is performed. The expression to compute this immediate reward is shown in Eq. 584 (III-16.24).

$$
RewardP = \frac{P_control - P_no_control}{P_no_deviation} \cdot 100
$$
 (III-16.24)

585 As it can be observed in Eq. (III-16.24), in order to calculate the power gain 3 different scenarios 586 related to the yaw actuation of the wind turbine are considered. The scenario P_control refers to the 587 scenario in which the yaw control of the wind turbine is active and the nacelle of the wind turbine 588 rotates to the yaw command provided by the yaw control and at the provided yaw speed value. The 589 scenario, P_no_control refers to the scenario in which the yaw control of the wind turbine is not 590 active, and, thus, the orientation of the wind turbine nacelle is fixed. Finally, the scenario P_no_de-591 viation refers to the scenario in which the nacelle of the wind turbine is perfectly aligned with the 592 direction of the wind incoming to the rotor. Hence, this value refers to the maximum power that the 593 wind turbine can generate with a defined value of the wind speed.

594 - RewardM [N⋅m]: This immediate reward defines the value of the mechanical moment in the yaw 595 bearings. The value of this immediate reward has been defined with the mechanical moment in the 596 yaw bearings because it has been found as the most critical mechanical load when performing a yaw 597 rotation. Different mechanical load values, or even a weighted average of them, could be considered 598 as the immediate reward to be considered by the proposed ML based yaw control algorithm.

599 As it was stated in Subsection III-16.3.1 of this chapter, in a RL algorithm the calculation of the values 600 $Q(s, a)$ for each state-action par is associated to the long-term reward considering a discount factor γ , see 601 Eq. (III-16.3). In the RL algorithm proposed in this chapter there are 2 different immediate rewards *r*. 602 Therefore, 2 different matrices $Q(s, a)$ will result in the algorithm. The expression to calculate the matrices 603 $Q(s, a)$ using the immediate rewards *r* is shown in Eq. (III-16.25).

$$
Q(s, a) = \sum_{i=0}^{i=T} r_{t+i} \cdot \gamma^{i}
$$
 (III-16.25)

604 The expression in Eq. (III-16.25) is applied to both the immediate rewards *r* considered in the ML based 605 yaw control algorithm presented in this paper and the expression of both matrices *Q(s,a)* are obtained and 606 presented in Eq. (III-16.26) and Eq. (III-16.27). The discount factor ν is set to 1 in both cases because it is 607 considered that all the values in the time horizon are equally important.

$$
Q_{-}P(s,a) = \frac{\frac{1}{T} \int_{t}^{t+T} (P_{-}control - P_{-}no_{-}control) \cdot dt}{\frac{1}{T} \int_{t}^{t+T} P_{-}no_{-}deviation \cdot dt} \cdot 100 \quad [\%]
$$
 (III-16.26)

$$
Q_M(s, a) = \int_{t}^{t+T} RewardM(t) \cdot dt \qquad [N \cdot m]
$$
 (III-16.27)

608 After definition of the states *s*, actions *a*, immediate rewards *r* and the expressions of the matrices 609 *Q_P(s,a)* and *Q_M(s,a),* simulations of the performance of the wind turbine to obtain data for the training 610 process of the RL algorithm are carried out. The simulations are carried out with the aeroelastic code FAST 611 [63] and the wind turbine model NREL 5MW, presented in the work of Jonkman et al. [14], both designed 612 by the National Renewable Energies Laboratory (NREL) in the USA.

613 The objective of the training process of the RL algorithm is to obtain the data related to all possible 614 actuation scenarios associated to the yaw control of the wind turbine. Thus, in the design process presented

615 in this chapter, an offline training process of the wind turbine with all the possible considered wind speed 616 values and the yaw control actions is proposed. Thus, simulations with StateWindS=3:1:17 [m/s], Stat-617 eYawA=-90:10:90 [deg], ActionYawK=0.1:0.1:1 [-] and ActionYaw=-90:10:90 [deg] have been carried 618 out with the aeroelastic code FAST. The values of the matrices $Q P(s,a)$ and $Q M(s,a)$ are calculated with 619 the data obtained from the simulations, see Eq. (III-16.26) and Eq. (III-16.27).

620 The fact that the RL training is performed offline indicates that it is independent from the actual operat-621 ing conditions of the wind turbine. Nevertheless, an online training process of the RL algorithm during 622 operation of the wind turbine and linked to the actual operating conditions could be possible to keep the 623 system learning from real field data and its own experience.

624 **III-16.4.2. Yaw Control MLP-BP**

625 A MLP-BP neural network is designed to store the data of the matrices *Q_P(s,a)* and *Q_M(s,a)* corre-626 sponding to the RL algorithm. The objective of storing these matrices as continuous functions $\overline{Q}P(s(t),a(t))$ 627 and *Q_M(s(t),a(t))* is to eliminate the necessity of large amount of data management, which could result 628 problematic in the implementation of the control strategy in the control system of the wind turbine, due to 629 memory issues. Additionally, with the use of an ANN to store the data of the RL algorithm, the replacement 630 policy of the RL algorithm is incorporated, since the ANN learns from the new calculated values. This 631 aspect is of great importance if an online training of the RL algorithm during operation of the wind turbine 632 is implemented. In that case, the ANN continuously learns from new calculated values and the accuracy of 633 the functions *Q_P(s(t),a(t))* and *Q_M(s(t),a(t))* increase.

634 The selected topology of the ANN designed to store the data of the matrices *Q_P(s,a)* and *Q_M(s,a)* is 635 a MLP-BP. A MLP-BP is a neural network based on neurons of the type perceptron and with a variable 636 number of hidden layers. The characteristic of the MLP-BP is that the information flow occurs exclusively 637 in the direction from input neurons to output neurons and not in reverse. The BP training process is a 638 supervised training strategy in which the theoretical output of the ANN and the real output of the ANN are 639 compared and the weights of the neurons are adjusted to minimize this error.

640 The designed MLP-BP neural network presents 4 inputs and 2 outputs. A pipeline with the input and 641 outputs of the designed MLP-BP neural network is presented in Figure III-16.8. Internally, the MLP-BP 642 presents a structure with one input layer with 4 neurons, two hidden layers with 75 neurons and 25 neurons 643 respectively and one output layer with 2 neurons.

644

- 645
-

646 *Figure III-16.8. Input and outputs of the MLP-BP designed for the ML based yaw control strategy*

647 The learning rate for the training process of the MLP-BP has been set to $1 \cdot 10^{-50}$. The training ratio, 648 validation ratio and test ration have been set to 90 %, 5 % and 5 %, respectively. After the training process, 649 correlation coefficients of 0.9999 and Mean Squared Error (MSE) of $1.62 \cdot 10^{-6}$ are obtained. The high value 650 of the correlation coefficient and the low value of the MSE are indicators of a correct training process and 651 that the MLP-BP is good enough to be used in the ML based yaw control strategy proposed in this chapter.

652 **III-16.4.3. Yaw Control PSO and PoF**

653 As it was stated in Section III-16.2 of this chapter, the yaw actuation of a wind turbine allows alignment 654 of the rotor of the wind turbine with the direction of the incoming wind and, thus, the power generated by 655 the wind turbine can be maximized in some scenarios. Nevertheless, this power gain is achieved at cost of 656 high mechanical loads in several components of the wind turbine, especially the yaw bearings, which could 657 endanger the safe operation of the wind turbine or reduce its lifetime.

658 After carrying out simulations with the aeroelastic code FAST for the training process of the RL algo-659 rithm, the following tendency of the states *s* and actions *a* corresponding to the RL algorithm has been 660 observed:

- 661 An increased value of the state State YawA [deg] causes the value of the immediate reward RewardP 662 [%] to have greater values. As a result of an increased value of the state StateYawA [deg] the yaw 663 actuation is usually more important and the immediate reward RewardM $[N·m]$ is increased.
- 664 An increased value of the state State WindS [m/s] makes the value of the immediate reward RewardP 665 [%] to be smaller. This fact depends on the wind speed value that determines the operating zone of 666 the wind turbine. In some cases, the StateWindS [m/s] is so high that despite the StateYawA [deg] 667 the system keeps operating in the rated power zone and no RewardP [%] can be achieved. The 668 immediate reward RewardM [N·m] get bigger with greater StateWindS [m/s] values.
- 669 An increased value of the ActionYawK [-] makes the immediate reward RewardP [%] to be higher, 670 since the yaw rotation is performed at a greater rotational speed. The immediate reward RewardM $[**N**·m]$ gets bigger as well.
- 672 An increased value of the ActionYaw [deg] makes the immediate reward RewardP [%] to be higher, 673 since a longer rotation of the wind turbine rotor is allowed. The immediate reward RewardM $[N\cdot m]$ 674 gets bigger as well.

675 The objective of the PSO and PoF based optimization algorithm designed in this paper is to obtain a set 676 of optimal yaw actions, ActionYawK [-] and ActionYaw [deg], that respond to the compromise necessity 677 between RewardP $[%]$ and RewardM $[N·m]$.

- 678 A pseudocode of the PSO and PoF based optimization algorithm designed for the ML based yaw control 679 strategy presented in this chapter is shown in Algorithm III-16.4.
- 680

681 *Algorithm III-16.4. Pseudocode of the PSO and PoF based optimization algorithm*

682 As it can be observed in **¡Error! No se encuentra el origen de la referencia.**, the output of the PSO 683 and PoF optimization algorithm is a set of optimal solutions, known as PoF, that respond to the compromise 684 necessity between the power gain and the mechanical loads due to the yaw rotation. To calculate this PoF 685 the optimization algorithm makes use of the functions *Q_P(s(t),a(t))* and *Q_M(s(t),a(t))* as the fitness func-686 tions. The states of the system, StateYawA [deg] and StateWindS [m/s], are defined and the fitness value 687 of different set of actions, ActionYawK [-] and ActionYaw [deg], is evaluated. The final optimal solutions 688 are the solutions in which one of the fitness values cannot be increased without degrading the other one.

- 689 The implemented PSO and PoF optimization algorithm show correct results in a variety of state scenar-690 ios, StateYawA [deg] and StateWindS [m/s], of the wind turbine:
- 691 When the wind turbine operates in the partial power zone a more aggressive yaw actuation is trans-692 lated in a higher power gain but at cost of incremented mechanical loads.
- 693 When the wind turbine operates in the rated power zone and the value of the yaw misalignment is 694 high enough to move the operation of the wind turbine out of the rated power zone, a more aggres-695 sive yaw actuation is translated in a higher power gain but at cost of incremented mechanical loads.
- 696 When the wind turbine operates in the rated power zone and the value of the yaw misalignment is 697 not high enough to move the operation of the system out of the rated power zone, a more aggressive 698 yaw actuation is translated in zero power gain and incremented mechanical loads, which makes the 699 yaw actuation useless.
- 700 **III-16.4.4. Yaw Control DM**

701 The DM algorithm selects one of the optimal actions proposed as the result of the PSO-PoF optimization 702 algorithm. The DM algorithm proposed in this chapter considers the mechanical loads as the limiting factor 703 when selecting the yaw actuation and it could be summarized as follows:

- 704 The solutions that suppose a value of the function Q $M(s(t), a(t))$ higher than a predefined threshold 705 are not taken into consideration due to safety issues.
- 706 From the set of solutions that are taken into consideration, the one with the highest value of the 707 function $Q P(s(t), a(t))$ is selected.
- 708 Other different approaches for the selection of the yaw optimal actuation based on more complex prin-709 ciples could also be evaluated and implemented.
- 710

711 **III-16.5. Conclusions**

712 The design procedure of a ML based yaw control algorithm for a HAWT based on AI techniques has 713 been presented in this chapter. The proposed yaw control strategy is aimed to improve the performance of 714 classical yaw control strategies by means of the use of AI techniques, which emulate the performance of 715 natural processes to provide digital systems with intelligence and self-learning capability. The self-learning 716 capability is the main characteristic of the ML.

717 The proposed ML based yaw control strategy makes use of three different AI techniques for the devel-718 opment of the control strategy. The RL algorithm maps actions to states and thus allows the development 719 of a policy in the wind turbine that selects the best actions in different wind turbine operation scenarios. 720 The ANN provides a very important learning capability and allows a continuous learning process in the 721 wind turbine, as well as, a simplified data management by storage of large amounts of data as continuous 722 functions. Finally, the PSO and PoF based optimization algorithm allows to select the actions that maximize 723 the power output of the wind turbine and minimize the mechanical loads generated as a result of the yaw 724 rotation.

725 The most important capability of the proposed ML based yaw control strategy is the self-tuning. As a 726 result of the self-learning capability of the ML system, there is no need for tuning a closed loop for the yaw 727 angle control of the wind turbine. Therefore, the risk associated to a possible inadequate tuning of this 728 control loop is erased. In fact, an inadequate control tuning could cause considerable power generation 729 losses or high mechanical loads that could endanger the safe operation of the wind turbine.

730 Simulations of the proposed ML based yaw control strategy with the aeroelastic code FAST show prom-731 ising results in comparison to other more simple controllers based on the classical control theory. The most

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