

An ionic hydrogel for accelerated drug delivery via retrodialysis.

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Local drug delivery directly to the source of a given pathology using implantable materials and devices is a promising approach to treating otherwise untreatable diseases. This approach is particularly attractive for pathologies where systemic drug treatments have been ineffective due to an inability to reach the target and/or serious side effects from off target drug interactions. Concentration driven diffusion via retrodialysis (also known as reverse microdialysis) is among the most widely reported local drug delivery techniques to date with numerous applications in both research and the clinic^{1,2}. Retrodialysis involves the delivery of compounds across a semi-permeable membrane typically using a microdialysis probe loaded with a perfusate solution of drugs. The technique is simple to apply and offers the benefit of continuous drug delivery with minimal local pressure increase.

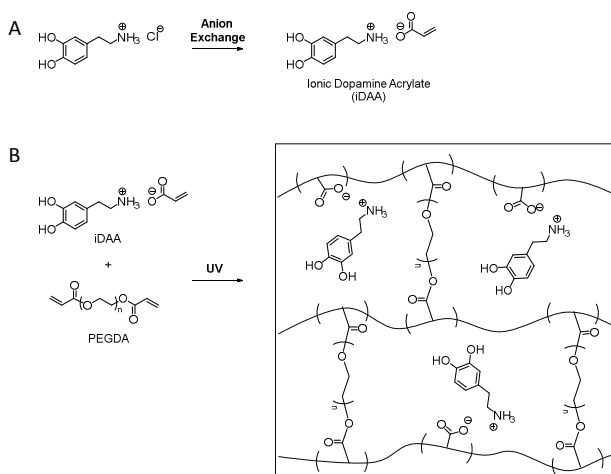
As the primary material component in retrodialysis, the semi-permeable membrane represents a critical point for innovation. New membrane materials could expand applications to allow for efficient delivery of low-concentration drug solutions and to accelerate delivery of drugs with poor stability. Likewise, new membrane materials that are compatible with microfabrication techniques could allow for adaptation of recently reported material/device architectures that mitigate the foreign body response. This is particularly important as the foreign body response is well known to limit the long-term

efficacy of medical implants for drug delivery and sensing³⁻⁶.

Previous work on microdialysis membranes has suggested that incorporation of fixed ionic groups within the membrane can affect the diffusion rate of charged compounds⁷. We aimed to explore if this effect could also be leveraged for retrodialysis membranes. To that end, we report here on a hydrogel based on polyethylene glycol diacrylate (PEGDA) and a new ionic monomer, dopamine acrylate (iDAA). The iDAA monomer was formulated with dopamine (+) as the counter-ion to each acrylate (-) fixed ionic group. This also ensured optimal permeability for controlled amounts of dopamine within the membrane.

Dopamine is a neurotransmitter known play an important role in controlling movement and emotions^{8,9}. The death of dopamine-producing cells has long been implicated in Parkinson's disease and thus local delivery of dopamine and dopamine-like compounds has been the subject of much research¹⁰⁻¹³. PEGDA based materials have been used extensively for biological applications¹⁴⁻¹⁶ and can be photo-patterned in a manner compatible with standard microfabrication procedures^{17,18}. Hydrated PEGDA based membranes are also known to have tunable swelling ratios and to be semi-permeable allowing a variety of compounds to diffuse through^{14,19}. The combination of biocompatibility processability and permeability

makes PEGDA a suitable candidate for retrodialysis applications.



Scheme 1 A) Formation of iDAA by exchange of Cl(-) with Acrylate(-). B) Combination of PEGDA, iDAA, H₂O with a photoinitiator and UV light to form PEGDA-iDAA.

As shown in scheme 1, the iDAA monomer was prepared exchanging the Cl(-) in dopamine(+) HCl(-) with acrylate (-) using an anion exchange resin (Alfa Aesar, Amberlyst A-26), see supporting information for detailed synthetic procedures. iDAA was then mixed with deionized water (up to 1 M), equal volume of PEGDA (Mn 575, Sigma Aldrich) and 2 wt% 2-hydroxy-2-methylpropiophenone, a biocompatible photoinitiator (Darocur 1173, Sigma Aldrich). The mixed solution was deposited as desired and exposed to ultraviolet (UV) light (100 $\mu\text{J}/\text{cm}^2$, AnalytikJena UVP Crosslinker) for 30 minutes to form a fully crosslinked PEGDA-iDAA membrane (see scheme 1B). Membranes were also prepared with methacrylate (MA) in place of iDAA to provide comparison to a noncharged membrane. Following UV exposure, membranes were soaked in phosphate buffered saline (PBS 0.01M) for at least four hours, replacing with fresh PBS solution on an hourly basis. The membranes were observed to be stable in PBS with no visible degradation up to six months. Likewise, membranes were found to exhibit only modest swelling in PBS solution with an increase in weight content of no more than 11%. The observed stability and minimal swelling suggest a highly cross-linked membrane. The limited swelling is particularly important for integration with microfabricated devices as excessive swelling can

otherwise stress non-swelling materials leading to cracking and issues with adhesion.

As an initial test of compatibility with microfabricated devices, PEGDA-iDAA membranes were directly patterned onto the end of 220 μm wide neural probe with an integrated microfluidic channel²⁰ (Figure 1). The patterning of the rounded square membrane, 200 μm across, was made possible by selected UV exposure of the deposited membrane solution using standard photolithography techniques (SUSS MicroTec MJB4). Adhesion to the parylene surface of the neural probe was aided by pre-treatment with methacryloxypropyl trimethoxysilane (Silane A 174, Sigma Aldrich) following previously reported procedures²¹. As with the free-standing membranes, the PEGDA-iDAA membranes on the microfluidic probes exhibited excellent stability with no signs degradation in PBS suggesting that the material is well suited for retrodialysis applications.

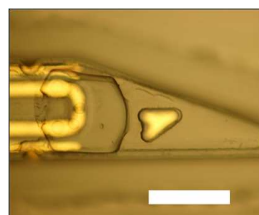


Figure 1: Image of PEGDA-iDAA membrane patterned in rounded-square shape on the end of neural probe with integrated microfluidic channel. Scale bar 200 μm .

Following the processability testing, the diffusion/up-take of molecules in the PEGDA-iDAA membrane was explored by soaking the membranes in aqueous solutions with charged dye molecules. In particular, to understand the effect of fixed anionic groups in the membrane, three membrane compositions with varying fixed anion concentration were compared: PEGDA-MA with 500 mM concentration of MA, PEGDA-iDAA-MA with 50 mM concentration iDAA and 450 mM MA, and PEDGA-iDAA with 500 mM concentration iDAA. Each membrane was soaked in 1 mM and 10 mM phenol red solutions (pH 10). After one hour, the membranes were removed from the solution gently patted dry and photographed. They were then placed in a concentrated NaCl solution (2M) for one hour during which time absorbed dye was released into the NaCl solution. A fixed volume of the NaCl solution was then taken for UV-VIS measurements

to gauge the relative concentration of phenol red. The same procedure was followed using fresh membranes with methylene blue in place of phenol red. The photographed membranes and UV-VIS results are shown in Figure 1A for phenol red (450 nm) and Figure 1B for methylene blue (670 nm). The absorption data was normalized by volume of the membrane to account for variations in dimensions.

Prior to soaking membranes in dye solutions, they were observed to be transparent with only negligible absorption across the visible spectrum. After soaking in phenol red, the membranes took a yellow hue that increased with increasing concentration suggesting some uptake of the anionic dye. The absorbed concentration of phenol red was found to be greatest in the uncharged PEGDA-MA membrane with decreasing uptake as the concentration of iDAA increased. This can be understood by considering that the fixed acrylate(-) groups in the PEGDA-iDAA membrane act as electrostatic barrier to the diffusion/uptake of anionic compounds as is typical for polyanions²². In contrast, the opposite trend was observed when membranes were soaked in the cationic methylene blue solution with increasing uptake of methylene blue as the iDAA content increased. In fact, the normalized absorption from methylene blue was more than ten-fold higher for the PEGDA-iDAA membrane compared to the PEGDA-MA membrane. We posit this phenomenon can be explained by considering that the fixed acrylate(-) groups are each compensated by a counter ion in the form of a freely moving cation. Initially the counter ions are primarily Na⁺ and upon introduction of methylene blue(+) some portion of counter ions are exchanged. The higher

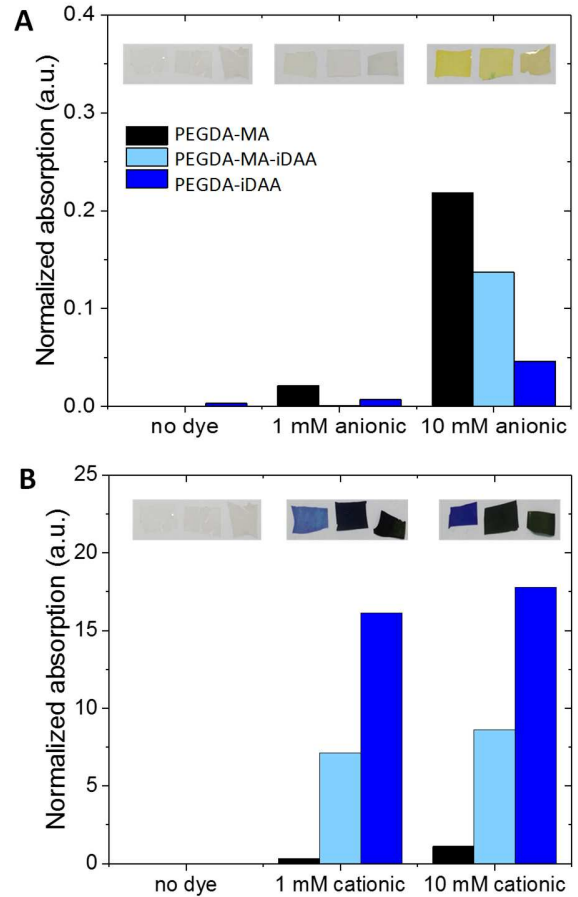


Figure 2: A) Normalized absorption at 450 nm for PEGDA-MA, PEGDA-MA-iDAA and PEGDA-iDAA membranes before and after soaking in 1mM and 10 mM phenol red solutions with images of corresponding membranes above each bar (membrane width approximately 1 cm each). B) Normalized absorption at 670 nm for PEGDA-MA, PEGDA-MA-iDAA and PEGDA-iDAA membranes before and after soaking in 1mM and 10 mM methylene blue solutions with images of corresponding membranes above each bar (membrane width approximately 1 cm each).

concentration of fixed ions and counter-ions in the membrane compared to concentration of the dye solution drives a higher uptake of the cationic methylene blue within the membrane than would be expected in the absence of fixed charge. Together these results indicate the charged PEGDA-iDAA membrane is well suited to preferentially transport cationic species.

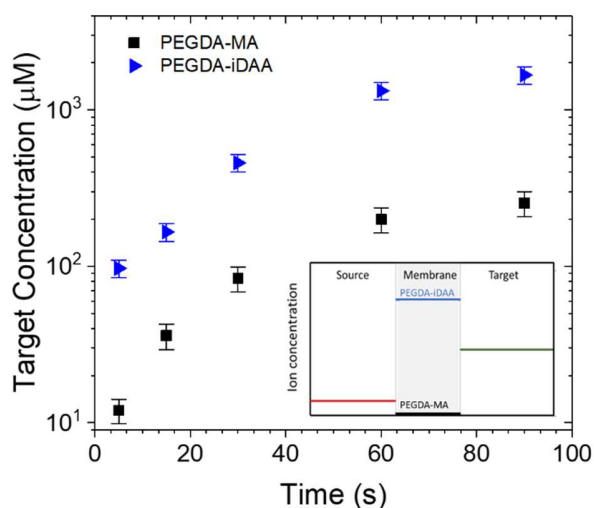


Figure 3: Concentration of dopamine measured in the Target well as function of time using PEGDA-iDAA and PEGDA-MA membranes with an initial dopamine concentration of 12 mM in the Source well. The inset illustrates the relative ionic concentration in the Source, membrane and Target.

Having observed the ability to preferentially uptake cationic species at an accelerated rate, the suitability of PEGDA-iDAA membranes for retrodialysis of dopamine was subsequently tested in a model system. Membranes were sandwiched between two wells with the membrane serving as a bridge material connecting the contents of each well (see Supporting Information). One well was designated as the Source side and was filled with an aqueous solution of dopamine hydrochloride. The other well served as the Target and was filled with PBS to mimic the biological environment. After a set time period, the solution in the Target was collected and analyzed with differential pulse voltammetry^{23,24} to measure the amount of dopamine delivered from the Source well to the Target well (see Supporting Information). Figure 3 shows the measured concentration of dopamine in the Target as a function of time for a dopamine Source concentration of 12 mM using either the PEGDA-iDAA or PEGDA-MA membranes. The inset illustrates the relative initial ion concentrations in the Source, membrane and Target. It should be noted that membranes were repeatedly rinsed and soaked in saline solution to remove any residual dopamine prior to starting the dopamine diffusion experiments. For all time points, it was observed that there was nearly 10-fold more dopamine

transferred from Source to Target with the PEGDA-iDAA membrane compared to the PEGDA-MA. This is especially noteworthy given that the Target contained smaller, more mobile cations (Na) at greater than ten times the concentration of dopamine in the Source as such conditions are typical for drug delivery applications^{20,25,26}. We posit that these results can be understood by considering that the relatively high concentration of fixed anions in the PEGDA-iDAA membrane leads to an enhanced uptake of dopamine from the Source similar to what was observed in the charged dye experiments. As the PEGDA-iDAA membrane fills with a higher concentration of dopamine compared to the uncharged PEGDA-MA membrane, this in turn creates a higher concentration gradient for dopamine relative to the Target and thus a higher diffusive flux. A similar phenomenon has previously been reported for cation transport in porous ion exchange membranes²⁷.

The drug delivery capacity of the PEDGA membranes was explored further using the same Source-membrane-Target setup to measure the effect of Source concentration. Figure 4 shows the concentration of dopamine measured in the Target after 30 minutes for Source dopamine concentrations from 1mM to 1.7 M. The figure inset indicates the relative ion concentrations on a log scale for each region. In the case that the Source concentration was less than the fixed ion concentration in the PEGDA-iDAA membrane (approx. 500 mM), a pronounced increase in delivered dopamine was observed relative to the PEGDA-MA membrane. However, the difference in transported dopamine was negligible between the two membranes for Source concentrations above the PEGDA-iDAA fixed ion concentration. This finding supports the notion that the fixed ions in the PEGDA-iDAA membrane drive the accelerated diffusion observed at lower Source concentrations. When the Source concentration significantly exceeds the fixed ion concentration in the membrane, it follows that after some time the concentration of dopamine in the PEGDA-iDAA membrane would be similar to that observed in the system with the uncharged PEGDA-MA membrane. Consequently, in these conditions the diffusive flux from Source to Target for both membrane

systems is primarily a function of the Source concentration and is therefore similar in magnitude.

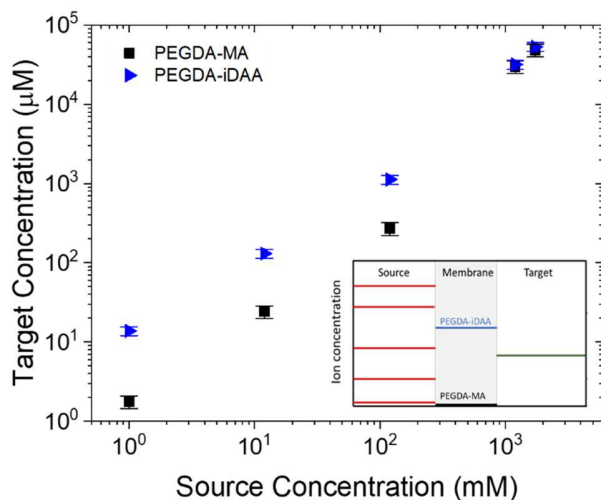


Figure 4: Concentration of dopamine measured in the Target well as function of dopamine concentration in the Source well using PEGDA-iDAA and PEGDA-MA membranes. The inset illustrates the relative ionic concentration in the Source, membrane and Target on a log scale.

Altogether the results presented here suggest that the PEGDA-iDAA membrane is a promising material for controlled diffusive delivery of dopamine. The ionic nature of the membrane accelerates uptake of cationic species compared to a non-ionic membrane of otherwise similar composition. The increased uptake of cations can be exploited to confer an accelerated transport of cationic species between reservoirs as is desired in retrodialysis applications. This effect can enable nearly 10-fold increases in drug delivery rates from low concentration solutions ($< 100 \mu\text{M}$). Equally important, the processability of the PEGDA-iDAA membrane readily enables integration with microfabricated devices which can in turn accelerate adaptation into both existing and emerging device modalities. While the work here was focused on delivery of dopamine, we anticipate that a similar materials design approach may be broadly applied to a variety of cationic and anionic compounds for drug delivery applications ranging from neurological disorders to cancer.

ASSOCIATED CONTENT

Supporting Information. Figures showing diffusion experiment setup and DPV data - This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Author Contributions

All authors have given approval to the final version of the manuscript.

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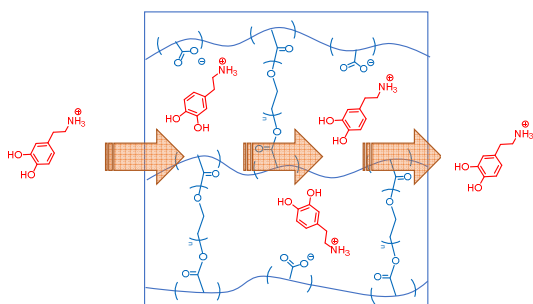
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Table of Contents (TOC) graphic



SUPPORTING INFORMATION

Synthesis of ionic dopamine acrylate monomer (iDAA)

The synthesis of iDAA was carried out using an anionic exchange resin (AER), Amberlyst A-26 (OH) from Alfa Aesar (exchange capacity 0.8 mol/l). An excess (>10% p/V) of commercial acrylic acid (Sigma Aldrich) in water and 0.05M of dopamine chloride (Alfa Aesar) in methanol. The AER column was loaded with an excess of acrylic acid solution (>10% p/V). Then, a 0.05M dopamine chloride solution in methanol was passed slowly through the column. The final product, dopamine acrylate (iDAA), was collected in the form of a methanol solution. Methanol was removed under reduced pressure, and the iDAA was characterized by ^1H NMR (400 MHz, Deuterium Oxide) δ 6.86 - 6.69 (m, 3H, aromatic), 6.13 - 5.60 (m, 3H, $\text{CH}_2=\text{CH}$), 3.17 (t, 2H, $\text{CH}_2-\text{CH}_2-\text{NH}_3$), 2.82 (t, 2H, $\text{CH}_2-\text{CH}_2-\text{NH}_3$).

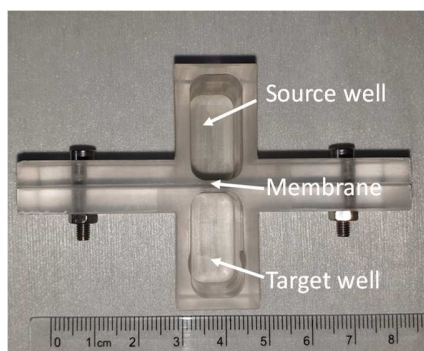


Figure S2: Custom made sample holder used for diffusion experiments featuring the Source and Target wells sandwiching the Membrane.

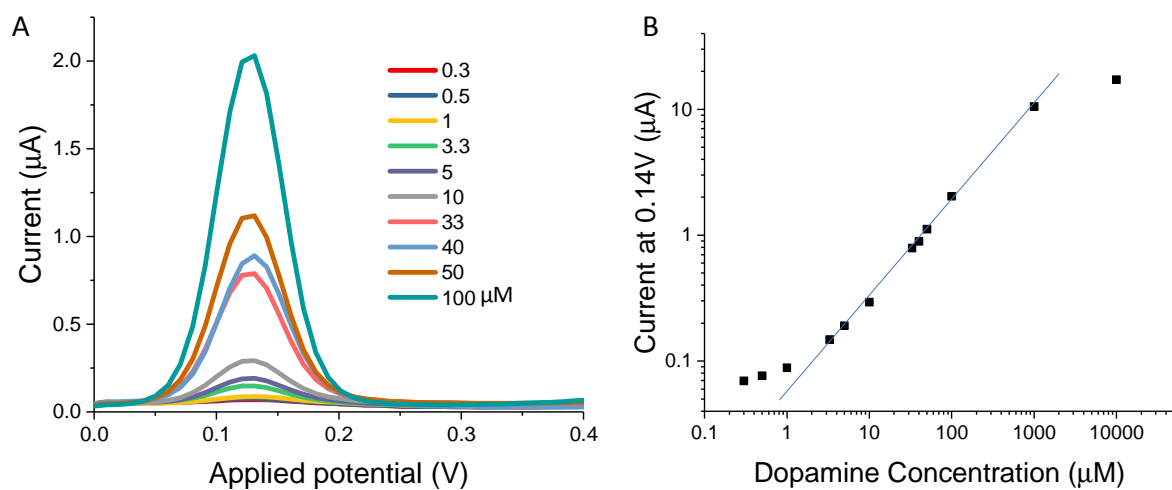


Figure S2: Example current vs potential (A) and calibration curve showing linear regime (B) from DPV experiments for dopamine concentrations from 0.3 to 100 μM . DPV measurements were performed using a three electrode configuration with a glassy carbon working electrode, Pt-wire counter electrode and Ag/AgCl reference electrode using an Metrohm Autolab Potentiostat (model PGSTAT128N).
